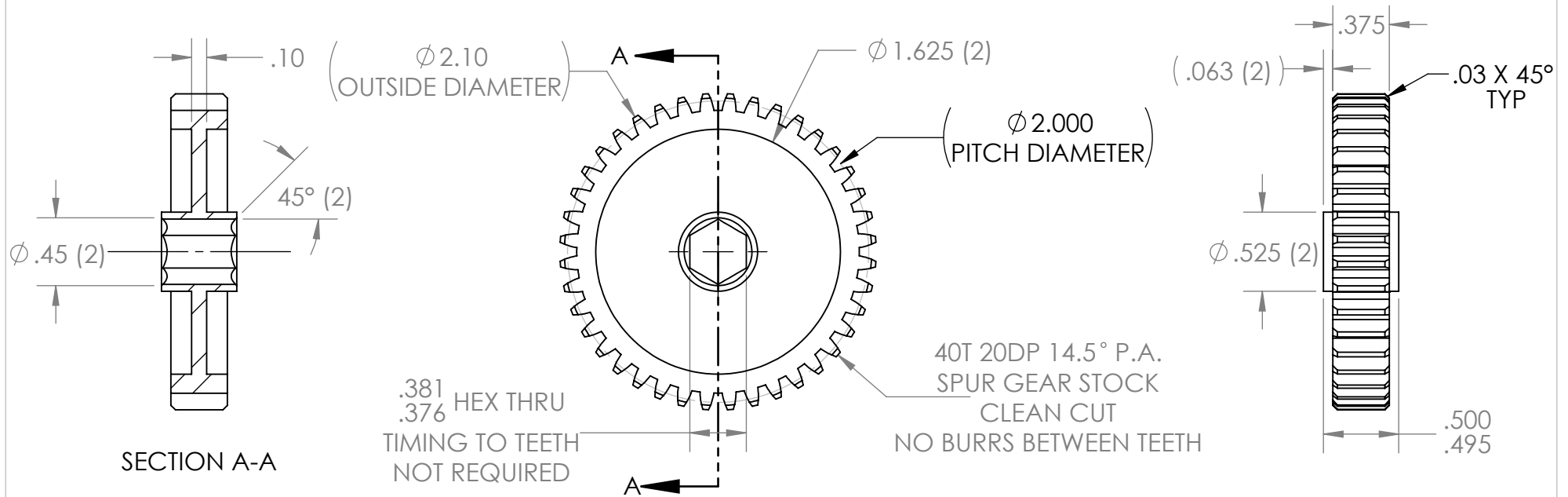



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	6/19/2017	K.STAHLECKER
2	REDRAWN, ADDED BORE CHAMFER	12/2/2021	B. HEININGER



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:		<div></div>	
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 40T 20DP 14.5PA 375IN HEX BORE GEAR	
TOLERANCES:		BREAK ALL SHARP EDGES			
FRACTIONAL	±1/16				
ANGULAR: MACH	±1°				
ANGULAR: BEND	±5°				
ONE PLACE DECIMAL	±0.1				
TWO PLACE DECIMAL	±0.01				
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL	4140 STEEL		NAME	DATE	SIZE
		CHECKED	NL	12/9/21	DWG. NO.
FINISH	DEBURRED	ENG APPR.			A
	ZINC PLATED	MFG APPR.			
		Q.A.			am-3976
DO NOT SCALE DRAWING					SCALE: 1:1
					WEIGHT:
					SHEET 1 OF 1

